



018-866



018-860

Sudco Keihin FCR Carburetor Rebuild Kits

Each kit contains genuine KEIHIN parts to rebuild one Keihin Flat-CR Smoothbore carburetor body. Order per kit needed, one or more depending on number of carbs on bike. **Made in Japan.**

H - Horizontal Carburetor

D - Downdraft Carburetor

Keihin Flat CR Downdraft

Application	Order No.
28-33 FCR-D	018-865
35-39 FCR-D	018-866
41 FCR-D	018-867

Keihin Flat CR Horizontal

28-33 FCR-H	018-865
35-39 FCR-H	018-870
41 FCR-H	018-871

Keihin FCR-MX Horizontal

FCR-MX37, 39, 41	020-319
FCR-MX37, 39, 41 w/ Air Cut-Off Valve/Hot Start	020-320
FCR-MX37, 39, 41 w/ Air Cut-Off Valve/Hot Start/TPS	020-321

Keihin FCR Needle Valve Seats

Valve Seat diameter should be determined according to maximum fuel flow and fuel pressure. Valve Seat only, Sold each.

All Downdraft FCR

Size	Keihin No.	Order No.
1.00	N361-03-1.00	021-218
1.20	N361-03-1.20	021-219
1.40	N361-03-1.40	021-220
1.60	N361-03-1.60	021-221
1.80	N361-03-1.80	021-222
2.00 (Std)	N361-03-2.00	021-223
2.20	N361-03-2.20	021-224
2.40	N361-03-2.40	021-225
2.60	N361-03-2.60	021-226
O-Ring, Valve Seat	16958-397-7710-M1	021-047
Screw, Valve Seat	0118-804-1100	021-049
Float Valve (Needle Valve)	16155-ZG8-L100	018-676
Clip, Float Valve	0405-019-1000	018-674

All Horizontal FCR

3.20 (Std)	N361-04-3.20	021-240
3.40	N361-04-3.40	021-241
3.60	N361-04-3.60	021-242
3.80 (Std on singles)	N361-04-3.80	021-243
4.00	N361-04-4.00	021-244
O-Ring, Valve Seat	16958-397-7710-M1	021-047
Screw, Valve Seat	0118-806-1100	021-250
Float Valve (Needle Valve)	1062-814-2100	018-504
Clip, Float Valve	0405-019-1000	018-674

Sudco Accelerator Pump Rebuild Kit for Keihin FCR Carburetors

Genuine "KEIHIN" replacement parts. Kits include diaphragm, spring, "u-ring," o-ring, and 4 x 8mm screws. Kits available for Keihin Downdraft & Horizontal carbs and Keihin FCR-MX carb. **Made in Japan.**

Keihin FCR Downdraft & Horizontal Carb all

Order No. 018-860

Accelerator Pump Rebuild Kit - 8 piece Kit

Qt	OEM Reference	Description
Qt1	1201-858-2400	Diaphragm
Qt1	1300-142-2000	Spring
Qt1	W9353-36000	U Ring
Qt1	W9351-19058	O-Ring
Qt1	1028-825-2001	Rubber Cap
Qt3	0136-808-1100	4 x 8mm Screw



Sudco Methanol Conversion Kit

This Methanol Kit from Sudco includes all the necessary components: main jets, needles, needle valves, etc. All the jetting required to convert your Keihin FCR carburetor to methanol usage.

Sold as a kit. **Note: Requires experienced tuner or technician familiar with rejetting for methanol usage.**

Application	Order No.
32-33 FCR Downdraft & Horizontal	018-858
35-41 FCR Downdraft & Horizontal	018-859



950-055



950-056



950-057

FCR Carburetor Side Decals

FCR carburetor decals 4.75" x 3.125". Sold each.

Description	Order No.
FCR-35	950-055
FCR-39	950-056
FCR-41	950-057